

# A quantum leap in production technology...

And the bumpy road to get there



# **Introduction OTB Group**



### **Organization**













Research
Development
Tool &Proto Shop
Engineering
Production
Purchase & Logistics
Customer Support

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New development Supporting other BU's Opthalmic, Car glazing Energyhouse etc. etc. Inline solar-cell production equipment Tabbers Anti-reflection deposition tools Inline display equipment for SMOLED and OLED

Development of high accuracy industrial print heads Print strategy software Print material recipes Application research for organic electronics





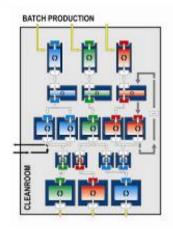




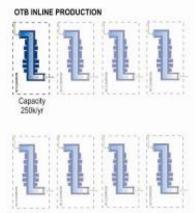




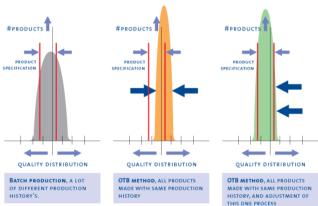
### Philosophy; Inline integration





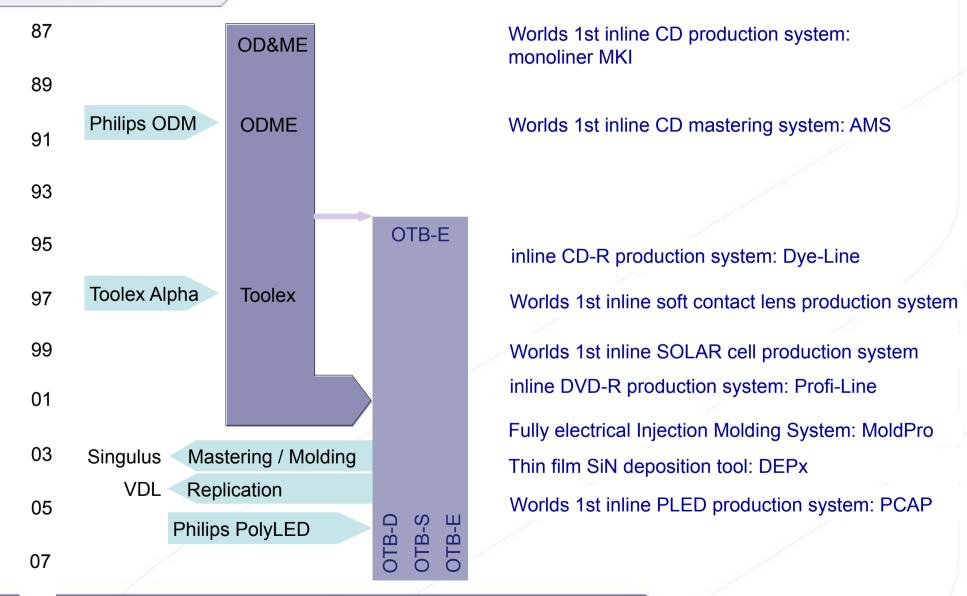


- Minimizing process steps and operator intervention
- Production equipment dedicated for a small group of products
- Balancing and reducing of tact times
- Elimination of buffers
- Integration in one machine
- Reduced inspection steps to one at the end
- Fast feed back loops enabled by short throughput times
- Maintain product orientation trough process





### **Company evolution**





## **History of Ron Kok**

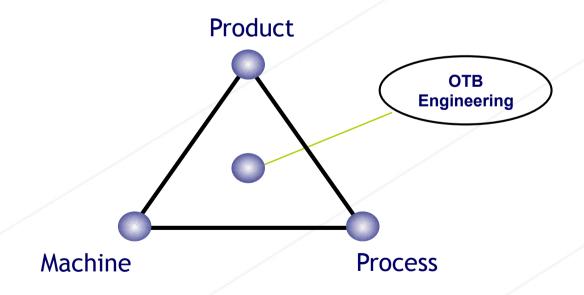
- 1968: Started as plastics engineer at Krauss Maffei A.G.
- 1979: Engineer at Philips Plastic Factory (laserdisc/CD)
- 1982: Krauss Maffei Sales Office NL
- 1985: Started Rokoma B.V.
- 1987: First In-line production machine for CD replication MC. (OD&ME)
- 1991: First in-line Mastering equipment and take over of Optical Disc Mastering of PDO. (ODME)
- 1995: Sale of shares of ODME and Buy Out OTB Engineering B.V.
- 1999: First in-line production line for PV solar cells
- 2001: Acquisition by OTB Group of Toolex activities (former ODME operations)
- 2005: Sales of all optical disc production units to VDL.
- 2005: First in-line production machine for P-OLEDS







OTB Engineering is Inventing, designing, and building inline mass production equipment with a guaranteed output volume of high quality products with a low total cost of ownership





# OTB's working method

Polymer Oled production machine

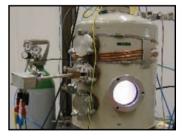








Fast SiNx Deposition equipment









Industrial Printer









POP Phase Proto Phase Pilot Phase Production Phase



# **OTB Technology; Toolbox**









































# **OTB Achieved results**

<u>Product</u>	<u>Batch</u>	<u>In-line</u>
Solar cells	3 MW/year 160 operators 5000 m <sup>2</sup>	50 MW/year 25 operators 100 m <sup>2</sup>
Compact Discs	€ 3,5 / CD 20 Million/Year 400 operators 100 m <sup>2</sup> 80% yield	€ 0,12 / CD 8 Million/year 1 operator 3 m <sup>2</sup> >97% yield
Contact lenses	€ 0,40 / Lens 42 Million/year 25 operators 180 m <sup>2</sup> 70% yield	€ 0,12 / Lens 42 Million/year 1 operator 10 m <sup>2</sup> 90% yield



# **OTB Display**



## Who is OTB Display

### **OTB** Display

Designs, develops and delivers in-line production equipment including the process to manufacture OLED displays, and offers the complete display know-how.

### Features of the manufacturing solution

- Highly automated in-line manufacturing equipment
- An integrated process for guaranteed production volume
- Technology and support in all phases up to and incl. mass production

#### **Benefits**

OTB Display enables customers in the display industry to rapidly ramp-up to a guaranteed mass production volume against low cost



### In-line p-OLED production system

In-line mass production equipment for polymer OLED displays





Cathode deposition



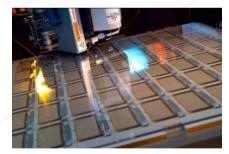
Thin film Encapsulation



Anti-scratch coating





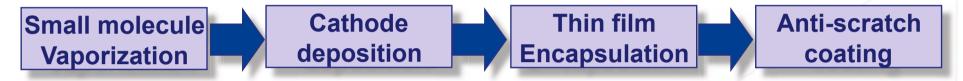


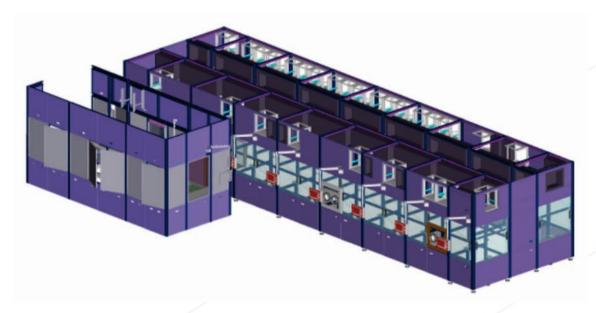




### In-line small molecule OLED production system

In-line production equipment for small molecule OLED displays Under development











### **OLED** advantages shown by samples

# **Comparison of LCD vs OLED display from OTB Display**







1.1" OLED displays of ca. 0.7 mm thin



2.6" Full color OLED display



1.5" Full color OLED display



### **OTB Solar**



**OTB** Solar is a leading company in the design, engineering, development and manufacturing of inline production equipment for the solar industry.

#### **OTB** Solar strategy:

- > Inline concepts
- > Tailor made solutions
- > Breakthrough technologies
- > Partnership with customers

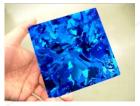
From equipment delivery to process know how and After Sales support

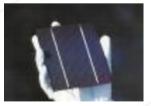


### Inline Solar Cell manufacturing equipment LINEX & LINEX 1500

- > Fully inline PV production platform
- ➤ Integration latest technologies:
  - Wet chemical
  - SiN deposition,
  - Screen printing processes
- ➤ Up to1450 PV Solar Cells / hour
- Capacity up to 40 MW<sub>Peak</sub> / year
- ➤ MONO & MULTI process available







### **OTB Solar**



# 

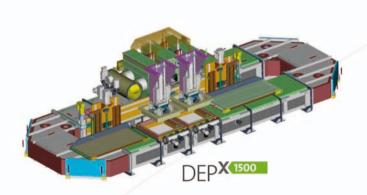
➤ Ultra fast PECVD with Linear Motor System

➤ Up to 1440 PV Solar Cells / hour

➤ Cell efficiency ≥16% (Mono Crystalline)

➤ MONO & MULTI process available







### **OTB Solar**



- ➤ The first in-line integrator in the world, ref. Shell
- Low Total Cost of Ownership (TCO)
- Superior process know-how available
- > **DEP**<sup>X</sup> has smallest footprint
- Local support available from OTB offices (Eindhoven, USA, Hong Kong, India, Singapore)
- > Standard **DEP**<sup>x</sup> accommodates 125/156 mm cell sizes
- ➤ Different concepts allow different throughputs



# **OTB Energyhouse**

Independent zero emission solutions

23<sup>rd</sup> January 2007, Dutch business round table, Zurich

Cees Collart, Projectmanager Energyhouse





- 2 years ago
- Ron Kok Technology Pioneer at World Economic Forum
- Expression of disappointment about energypolitics in a forum at WEF
- Vision: from central to decentral power generation, per individual (group of) house(s)
- Independent from gas- and electricity network
- CO2-neutral





- At first only virtual existance of energyhouse
- Commitment towards many interested parties
- Lots of talking, little action
- Changed by:
- Permanent allocation of staff for energyhouse
- CC as of 1st April 2006



# **Positioning within OTB**

- High Risk
- Independent entity
- Multiple shareholdership (incl. OTB)
- Independent advisory board
- Workstreams: technical, financial, organisation, co-operation, sales, marketing, competition, legal
- Technical workstream "outsourced" = link to OTB-engineering





- Fossil fuels limited and expensive
- Sun and wind unlimited and for free
- Solution in that area
- Technology proven, but not optimised, nór integrated

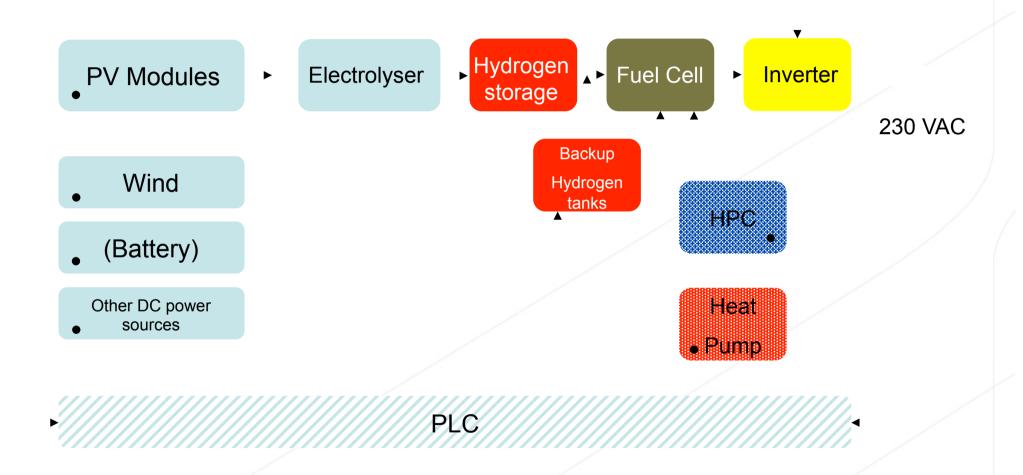
#### **Mission**



- Research, development, building, testing
- No 1 supplier of decentral and integrated solutions for the generation, storage and supply of home-energy
- 100% based on renewable energy (solar/wind)
- CO2 neutral



# Scheme (1)





# Scheme (2)



✓ Sun / wind

✓ Renewable energy system

✓ Electrolyser

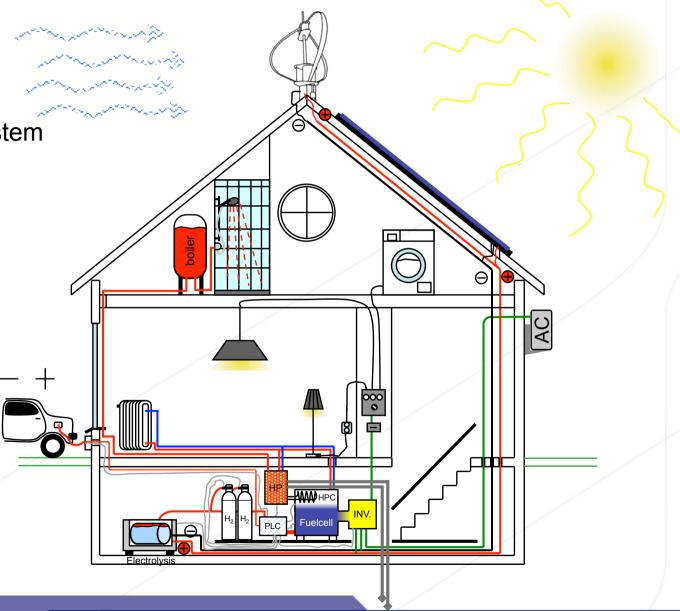
√ H₂ storage

✓ Fuel cell / HPC / HP

✓ Inverter

✓ Control unit

Total system





# Energyhouse







- Individual components
- Existing technologies
- Improvement
- Integration into one system





- Oriëntation
- Inventory
- Action
- What components for sale
- What components to be devloped
- Business Model
- Business Plan





- Technical Project Management Plan
- Ordering and building of components
- Towards 1st POP by end of May 2007





- Caracterisation of individual components
- Energybalance: input -/- losses = output
- Co-operation with a.o. TU/e / Fontys
- Integrating individual components
- Testing and measuring integrated components
- Untill 1<sup>st</sup> go-nogo end of May 2007





- Sales 1<sup>st</sup> system in 2008
- Sales 2000 systems in 2015
- Critical point in 2010 (25 → 100 systemen)
- Target salesprice € 50.000 in 2010
- Target costprice € 35.000 in 2011
- Expected break-even in 2011
- Cash out 2006 2010 € 5,5 mio
- Expected cashflow neutral in 2013



# Thank you for your attention

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